



**ROCK HARD 4X4 JEEP WRANGLER CJ5  
1955-1978 REPLACEMENT FACTORY BAR  
PART #: RH-1010  
Installation Manual**



Customer Service / Tech Support: [sales@rockhard4x4.com](mailto:sales@rockhard4x4.com)  
Thank you for your purchase! Please read all instructions carefully prior to  
beginning installation of your Rock Hard 4x4 product.

## **PACKING LIST:**

- 4 - 2" COLLAR HALVES**
- 4 - 2 1/4" LONG SPACERS**
- 4 - 1 1/4" LONG SPACERS**
- 24 - 5/16"X 1" SOCKET HEAD CAP  
SCREWS**
- 8 - 3/8" X 1" BUTTON HEAD  
BOLTS**
- 8 - 3/8" FLAT WASHERS**
- 16 - 3/8" NYLOCK NUTS**
- 4 - 3/8"X 2" STAINLESS BOLTS**
- 4 - 3/8"X 3" STAINLESS BOLTS**
- 8 - 3/8" STAINLESS FLAT  
WASHER**

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**Thank you for your purchase! Whether you bought this Rock Hard 4x4 product from one of our fantastic dealers or our factory direct team, we thank you for your business.**

Rock Hard 4x4 is a family owned and operated business. We are headquartered in Saint Paul, Nebraska where we design, fabricate, and produce every single one of our products. Every single part we manufacture is 100% Made in the USA and exclusively in house by the Rock Hard 4x4 team.

We outsource zero processes.

**To you**, that means the product you are installing is the highest quality and longest lasting component on the market.

**To us**, that means you've selected a part we've spent years developing. Each Rock Hard 4x4 part has gone through more research and development and evolution than most people realize. While our parts may have the same striking look year after year, subtle revisions and refinements we implement maintain their status as the most durable and easy to install on the market.

We invite you to send us your feedback! Please email, call, write, or catch us on an off road trail near you to share your tales, share comments, and ask questions.

Phone: 308-750-4690

Fax: 308-754-5201

Email: [sales@rockhard4x4.com](mailto:sales@rockhard4x4.com)

Site: [www.rockhard4x4.com](http://www.rockhard4x4.com)

Mail: ROCK HARD 4X4

1005 Twin Forks Lane

Saint Paul, NE 68873

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1. Angle goes to side of tub.
2. Front edge of angle iron should line up with front edge of fender well.
3. Place one 2 ¼" spacer at front side hole in angle iron between angle iron and body.
4. Place second 2 ¼" spacer at rear side hole in angle iron between angle iron and side of body.
5. Hold to side of body with clamps.
6. You should now see location for four lower holes.
7. Center punch lower holes.
8. Remove angle irons and drill four 3/8" holes on both fenders.
9. Replace side angle irons and bolt in place with eight 3/8" x 1" button head bolts, flat washers, nylock nuts, on underside of fender.
10. Make sure spacers will fit in between body and angle.
11. Install hoop in clamps. Due to variances in CJ body tubs, you may have to pull in or push out on hoop.
12. Install second half of clamps and six bolts in each clamp. Tighten all clamp bolts evenly.
13. Center punch side holes through angle irons.

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14. Locate punch marks on outside of body. Repunch from outside and drill 3/8" holes.
15. Bolt with four 3/8" x 2" bolts at 1 1/4" spacer locations and four 3/8" x 3" bolts at 2 1/4" spacer locations.
16. Put flat washer and head of bolt on outside of body. Nylock nut on inside.
17. If you have a hard top dash pad with ends already cut off use as is. If not remove dash pad or trim dash pad ends to fit.

CONGRATULATIONS! Now go wheel your rig with a whole new level of confidence and capability.

Please send photos of your install and wheeling adventures to [pics@rockhard4x4.com](mailto:pics@rockhard4x4.com). We love seeing our products on the trail!

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## **Rock Hard 4x4 Exclusive Limited Lifetime Warranty**

*Your Rock Hard 4x4® branded accessories are covered by the following Limited Warranty provided exclusively by Rock Hard 4x4., 1005 Twin Forks Lane, St. Paul, NE 68873.*

*This Limited Warranty is the only warranty made in connection with your purchase. Rock Hard 4x4 neither assumes nor authorizes any vendor, retailer or other person or entity to assume for it any other obligation or liability in connection with this product or Limited Warranty.*

*What is Covered: Subject to the terms, exclusions and limitations herein and with respect only to Rock Hard 4x4 branded accessories first sold in the United States, Rock Hard 4x4 warrants to the initial retail purchaser only that your Rock Hard 4x4 accessory shall be free of defects in material and workmanship for the lifetime of this product.*

*Rock Hard 4x4 reserves the rights to: (a.) require invoice or other proof your accessory is within the terms of this Limited Warranty as a condition of warranty service and, (b.) make future revisions to this product and Limited Warranty without prior notice or obligation to upgrade your product.*

**What is Not Covered:** *Your Rock Hard 4x4 Limited Warranty does not cover products or parts Rock Hard 4x4 determines to have been damaged by or subjected to:*

*(a.) Installation damage, alteration, modification, combination with other parts, failure to maintain or improper repair or service, (b.) normal wear & tear, cosmetic damage or damage from moisture or water immersion, (c.) Acts of God, accidents, misuse, negligence, inadequate mounting or impact with vehicle(s), obstacles or other aspects of the environment, (d.) theft, vandalism or other intentional damage. (e.) powder coat, anodizing, or paint finish.*

**Remedy Limited to Repair/Replacement:** *The exclusive remedy provided hereunder shall, upon Rock Hard 4x4 inspection and at Rock Hard 4x4's option, be either repair or replacement of product or parts (new or refurbished) covered under this Limited Warranty. Customers requesting warranty consideration should first contact Rock Hard 4x4 to obtain a RGA number (308-750-4690). All labor, removal, shipping and installation costs are customer's responsibility.*

**Your Rights Under State Law:** *In consideration of the purchase price paid, neither Rock Hard 4x4 nor any independent Rock Hard 4x4 distributor/licensee are responsible for any time loss, rental costs, or for any incidental, consequential, punitive or other damages you may have or incur in connection with any part or product purchased.*

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